

**REMARKS**

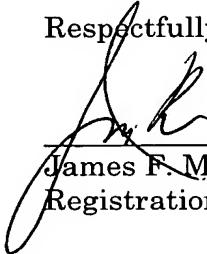
Entry of the amendments to the specification, claims and abstract before examination of the application is respectfully requested. These claims have been amended to remove multiple dependencies.

If there are any questions regarding this Preliminary Amendment or the application in general, a telephone call to the undersigned would be appreciated since this should expedite the prosecution of the application for all concerned.

If necessary to effect a timely response, this paper should be considered as a petition for an Extension of Time sufficient to effect a timely response, and please charge any deficiency in fees or credit any overpayments to Deposit Account No. 05-1323 (Docket # 095309.56549US).

Respectfully submitted,

July 11, 2005

  
\_\_\_\_\_  
James F. McKeown  
Registration No. 25,406

CROWELL & MORING LLP  
Intellectual Property Group  
P.O. Box 14300  
Washington, DC 20044-4300  
Telephone No.: (202) 624-2500  
Facsimile No.: (202) 628-8844  
JFM:sjm

Toroidal regulating device

BACKGROUND OF THE INVENTION

The present invention relates particularly to a toroidal regulating device ~~according to the preamble of claim 1.~~, and more particularly to a device for regulating the torque of a toroidal variator, in particular of a motor vehicle, with at least one regulator and with a first regulating variable which can be fed back to the regulator and the formation of which includes at least one first characteristic quantity for a transmitted torque in the toroidal variator.

"Society of Automotive Engineers, Inc., 2002-01-0586, Full Toroidal IVT Variator Dynamics", Robert D. Fuchs and Yasuhiko Hasuda, in particular page 3, column 2, fig. 6, discloses a generic toroidal regulating device for regulating the torque of a toroidal variator of a motor vehicle, with a regulator. A regulating variable formed by a characteristic quantity for a transmitted torque in the toroidal variator can be fed back to the regulator. The determination of the characteristic quantity forming the regulating variable includes a characteristic quantity of a pressure in a piston/cylinder unit of the toroidal variator.

[[The]] An object on which of the present invention is based is, in particular, to provide a toroidal regulating device which, at a generally low outlay in structural terms, allows a particularly stable regulating behavior with a short adjusting time and which, furthermore, is suitable particularly for transmissions with a geared-neutral function. It is achieved, according to the invention, by means of the features of claim 1. Further refinements may be gathered from the subclaims and alternative claims.

The present invention proceeds from is implemented in a toroidal regulating device for regulating the torque of a toroidal variator, in particular of a motor vehicle, [[with]] by providing at least one regulator and with a first regulating variable which can be fed back to the regulator and the formation of which includes at least one first characteristic quantity for a transmitted torque in the toroidal variator.

The present invention proceeds from is based on the recognition that, in transmissions with a geared-neutral function, standstill can be brought about only when the stepup step-up is discrete. In the case of stepup-regulated toroidal variators or with a toroidal regulating device for stepup regulation, the discrete stepup can be set only at high outlay, whereas, with With torque-regulated toroidal variators or with toroidal regulating devices for torque regulation, however, standstill in the case of transmissions with a geared-neutral function can be implemented in a simple way in regulating terms, and therefore toroidal regulating devices for torque regulation are suitable particularly for transmissions with a geared-neutral function. Moreover, as compared with toroidal regulating devices for ratio regulation, toroidal regulating devices for torque regulation allow a particularly simple and exact variation of the torque, with the result that these are also particularly suitable for transmissions having different driving ranges.

By the toroidal regulating device being designed configured according to the invention with at least one second feedback regulating variable, the formation of which includes at least one second characteristic quantity for a pivoting speed of an intermediate roller of the toroidal variator, advantageous damping and

consequently a stable system can be achieved at least largely without a technically implemented castor angle. ~~which~~ The center angle is to be understood as meaning an angle between an intermediate roller mounting or an actuating piston of an intermediate roller and the perpendicular to the central shafts of the toroidal variator. If the castor angle can be ~~made small~~ reduced, in particular smaller than 5°, and particularly advantageously can be set equal to zero or an actuating piston of the intermediate roller can be ~~designed~~ arranged perpendicularly to central shafts of the toroidal variator, then, in particular, the outlay in structural terms, i.e., the weight, components and construction space can be saved. In the case of a zero castor angle ~~equal to zero~~, no pivoting of the intermediate roller can be achieved only in one position, as compared with a castor angle unequal to zero, ~~with the result that~~. Consequently, a small stroke of the actuating piston can be achieved and energy can be saved. Furthermore, high flexibility, particularly in terms of structural refinements, can be achieved in a simple way by a variability of individual parameters.

If the determination of the second characteristic quantity includes at least one characteristic quantity for a rotational speed at the input of the toroidal variator and at least one characteristic quantity for a rotational speed at the output of the toroidal variator, then advantageously sensors usually already present can be utilized and additional sensors can be avoided. A stepup in rotational speed of the toroidal variator can be deduced from a quotient of the characteristic quantity of the rotational speed at the input of the toroidal variator and of the characteristic quantity of the rotational speed at the output of the toroidal variator. This quantity can then either be differentiated directly or, in an

intermediate step, first be converted into a corresponding pivot angle and subsequently be differentiated. The characteristic quantities for the rotational speeds can either be detected directly on the toroidal variator via sensors or rotational speed values can be used which have been determined elsewhere and make it possible to determine the rotational speed at the input and at the output of the toroidal variator.

Additionally or alternatively, in order to determine the second characteristic quantity, other quantities which seem to be appropriate to a person skilled in the art could also be detected, such as, for example, directly, an existing pivot angle via which a pivoting speed can be deduced by differentiation.

In a further refinement of the invention, ~~it is proposed that~~ the second regulating variable can be the result of a multiplication by at least one proportionality factor. Via the proportionality factor, a desired damping can be set in a controlled manner, for example, advantageously, a damping of one, and the system can be optimized in a simple way. If the proportionality factor is dependent on at least one operating variable, such as on an existing rotational speed, load and/or temperature, etc., in that, for example, this is read out from a corresponding characteristic map during a regulating process or is determined via a corresponding analytical function, constant damping can be achieved independently of various operating situations and/or damping can advantageously be adapted to various operating situations.

~~It is proposed, furthermore, that~~ Furthermore, the second regulating variable be capable of being can be fed to a manipulated variable of the regulator, this having an advantageous effect on the regulating behavior. In principle, however, the second regulating variable could also be capable of being fed to a command variable.

If the determination of the first characteristic quantity includes at least one characteristic quantity for a pressure in a piston/cylinder unit of the toroidal variator, then cost-effective sensor technology can also be achieved. For this purpose, either two absolute pressure sensors, [-] i.e., measurement with respect to a vacuum [-], or two relative pressure sensors, [-] i.e., measurement with respect to an ambient pressure [-] and/or a differential pressure sensor may be employed.

Alternatively, even only one of the two first-mentioned sensors may be used if an already known pressure, for example ambient pressure or system pressure, always prevails in one of two chambers of a cylinder for supporting the intermediate roller. The sensor would in this case advantageously be connected selectively, for example via a changeover valve, to that chamber in which the unknown pressure prevails.

Instead of detecting the pressures via a sensor, these measures could also be routed hydraulically in each case to a regulating slide or to a regulating slide valve, with the result that an advantageously low outlay in manufacturing terms and high operating reliability can be achieved. If in this case at least one of the regulating slides has exactly two control edges, the outlay in manufacturing terms can be further reduced and the manufacturing costs can be lowered as a

result of the reduced tolerance requirements, cf. also ~~the applicant's~~. In this connection reference is made to unpublished application DE 102 33 089.

Additionally or alternatively, however, a torque at the input of the toroidal variator, a torque at the output of the toroidal variator and/or a supporting force on the intermediate roller could also be detected, for example, by [[means]] way of force measurement between a holding arm of the intermediate roller and an actuating piston.

The regulator may be ~~designed~~ configured with various regulating elements which seem appropriate to a person skilled in the art. If, however, the regulator is ~~designed as~~ a PID regulator or is provided at least with an integral element and a differential element, stationary regulating deviations can advantageously be avoided by ~~means of~~ the integral element and an overshoot can advantageously be avoided by ~~means of~~ the differential element.

The solution according to the present invention is suitable, in principle, for all types of toroidal variators, but, in addition to half toroidal variators, particularly advantageously for full toroidal variators[[],] in which a castor angle is used in a known way for achieving damping.

~~Further advantages may be gathered from the following drawing description. The exemplary embodiment of the invention is illustrated in the drawing. The description and the claims contain numerous features in combination. A person skilled in the art will expediently also consider the features individually and collate them into appropriate further combinations.~~

In the drawing:

Other objects, advantages and novel features of the present invention will become apparent from the following detailed description of the invention when considered in conjunction with the accompanying drawings.

[[fig.]] Fig. 1 shows a detail of a diagrammatically illustrated is a schematic, partially perspective view of a full toroidal transmission with a toroidal regulating device according to the present invention, and

[[fig.]] Fig. 2 [[shows]] is a block diagram of the toroidal regulating device from fig. shown in Fig. 1.

#### DETAILED DESCRIPTION OF THE DRAWINGS

Fig. 1 shows a detail of a diagrammatically illustrated full toroidal transmission of a motor vehicle, with a toroidal regulating device for regulating the torque of a toroidal variator designated generally by numeral 11. The toroidal variator 11 comprises an intermediate roller 10 which is arranged between two toroidal disks 12, 13 and of which the pivot angle  $\lambda$  between the toroidal disks 12, 13 can be set via a hydraulic actuating unit designated generally by numeral 15. For this purpose, the actuating unit 15 has a valve block 16, via which a pressure difference  $p_1 - p_2$  can be set in a double-acting piston/cylinder unit 17. The piston/cylinder unit 17 is connected to the intermediate roller 10 via a piston rod 18, the piston

~~rod 18 being which is~~ displaceable in the direction of double arrows 19, 20 via an actuating force of the piston/cylinder unit 17 [[and]] the pivot angle  $\lambda$  thereby being capable of being set. The piston rod 18 is oriented perpendicularly to central shafts 21, 22 of the toroidal variator 11. The full toroidal transmission possesses a castor angle equal to zero.

According to the invention, the toroidal regulating device has a regulator  $G_R$  designed as a PID regulator. A first regulating variable  $X_1$  can be fed back to the regulator  $G_R$ , the. The formation of which first regulating variable  $X_1$  includes including a first characteristic quantity for the transmitted torque in the toroidal variator 11 (fig. Fig. 2). For this purpose, a differential pressure in the piston/cylinder unit 17 or after a first controlled system part  $G_{S1}$  can be detected via a sensor unit 14 having a differential pressure sensor, a command variable  $W$  with a desired pressure sequence being fed, during operation, to the regulator  $G_R$  in addition to the first regulating variable  $X_1$ .

In addition to the first regulating variable  $X_1$ , a second regulating variable  $X_2$  can be fed back[, the]. The formation of [[which]] the variable  $X_2$  includes a second characteristic quantity for a pivoting speed of the intermediate roller 10 of the toroidal variator 11. The determination of the second characteristic quantity includes a characteristic quantity for the rotational speed at the input of the toroidal variator 11 or an input rotational speed of the toroidal variator 11 and a characteristic quantity for a rotational speed at the output of the toroidal variator 11 or an output rotational speed of the toroidal variator 11. The input rotational speed and the output rotational speed can be detected via a sensor unit 23 after a second controlled system part  $G_{S2}$  (Fig. 2). A quotient of the detected

rotational speeds or a rotational speed stepup is determined via an evaluation unit 24. From the rotational speed stepup, a pivot angle is determined which is subsequently differentiated in a differential element 25. A pivoting speed determined ~~from this therefrom~~ is then multiplied, during operation, by a proportionality factor K which is dependent on a detected transmission oil temperature and an existing load and is dependent on the input rotational speed of the toroidal variator 11. For this purpose, the proportionality factor K is read out from a known type of characteristic map filed in a memory, (not illustrated) in any more detail.

The second regulating variable  $X_2$  formed from the result of the multiplication is added, during the regulating process, to an auxiliary manipulated variable  $Y'$  of the regulator  $G_R$ , ~~the~~. The result of the addition forming forms a main manipulated variable  $Y$  fed to the valve block 16.

Reference symbols

10 Intermediate roller  
11 Toroidal variator  
12 Toroidal disk  
13 Toroidal disk  
14 Sensor unit  
15 Actuator unit  
16 Valve block  
17 Piston/cylinder unit  
18 Piston rod  
19 Direction  
20 Direction  
21 Central shaft  
22 Central shaft  
23 Sensor unit  
24 Evaluation unit  
25 Differential element  
 $G_R$  Regulator  
 $x_1$  Regulating variable  
 $x_2$  Regulating variable  
 $K$  Proportionality factor  
 $\lambda$  Pivot angle  
 $w$  Command variable  
 $y'$  Manipulated variable  
 $y$  Manipulated variable  
 $G_{S1}$  Controlled system part  
 $G_{S2}$  Controlled system part

Abstract

The invention proceeds, in particular, from a A toroidal regulating device for regulating the torque of a motor vehicle toroidal variator, in particular of a motor vehicle, with has at least one regulator and with a first regulating variable which can be fed back to the regulator. and the The formation of [[which]] the variable includes at least one first characteristic quantity for a transmitted torque in the toroidal variator. It is proposed that At least one second regulating variable [[be]] is capable of being fed back[,]. [[the]] The formation of [[which]] the second variable includes at least one second characteristic quantity for a pivoting speed of an intermediate roller of the toroidal variator.

1 / 2

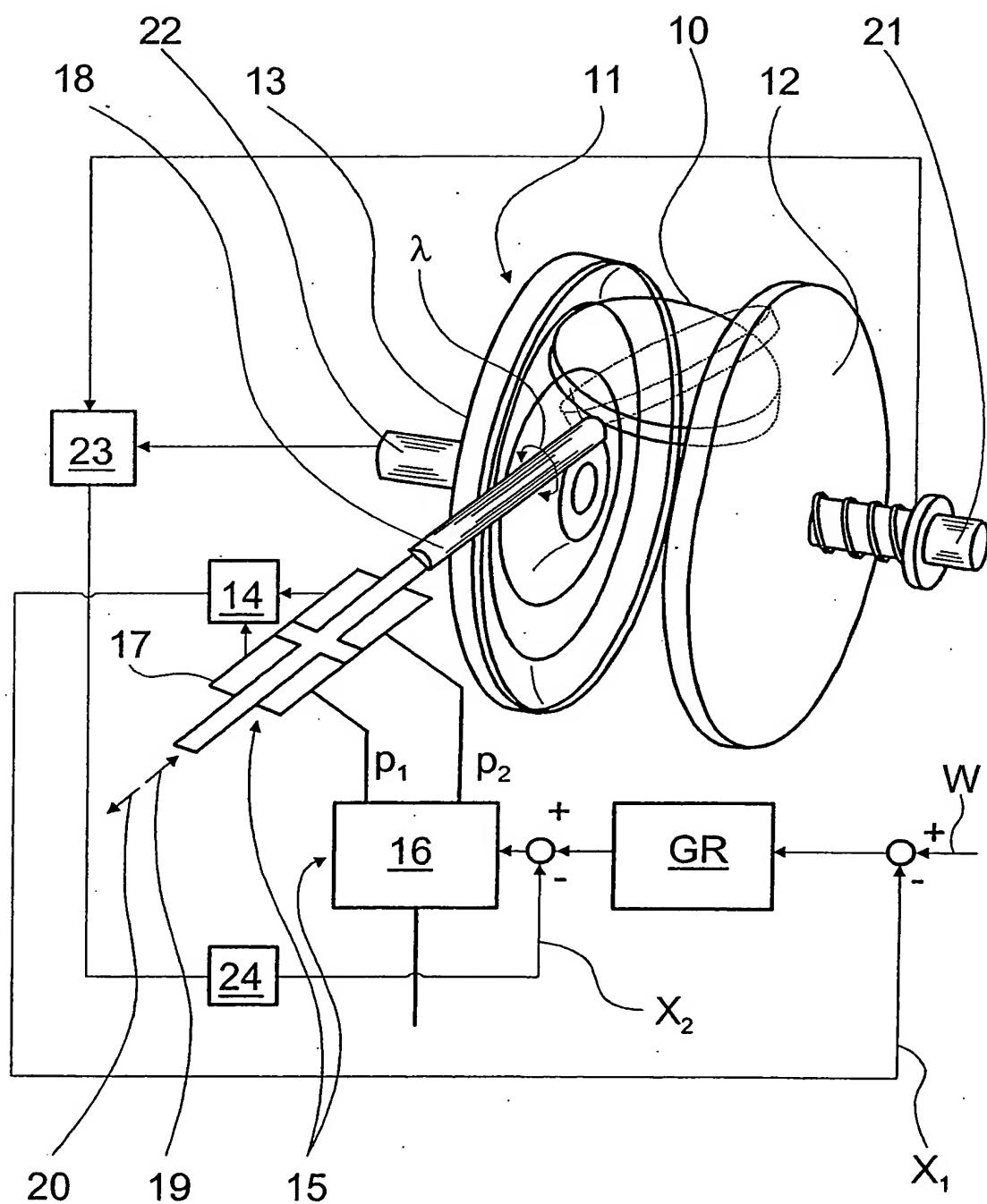


Fig. 1

2 / 2

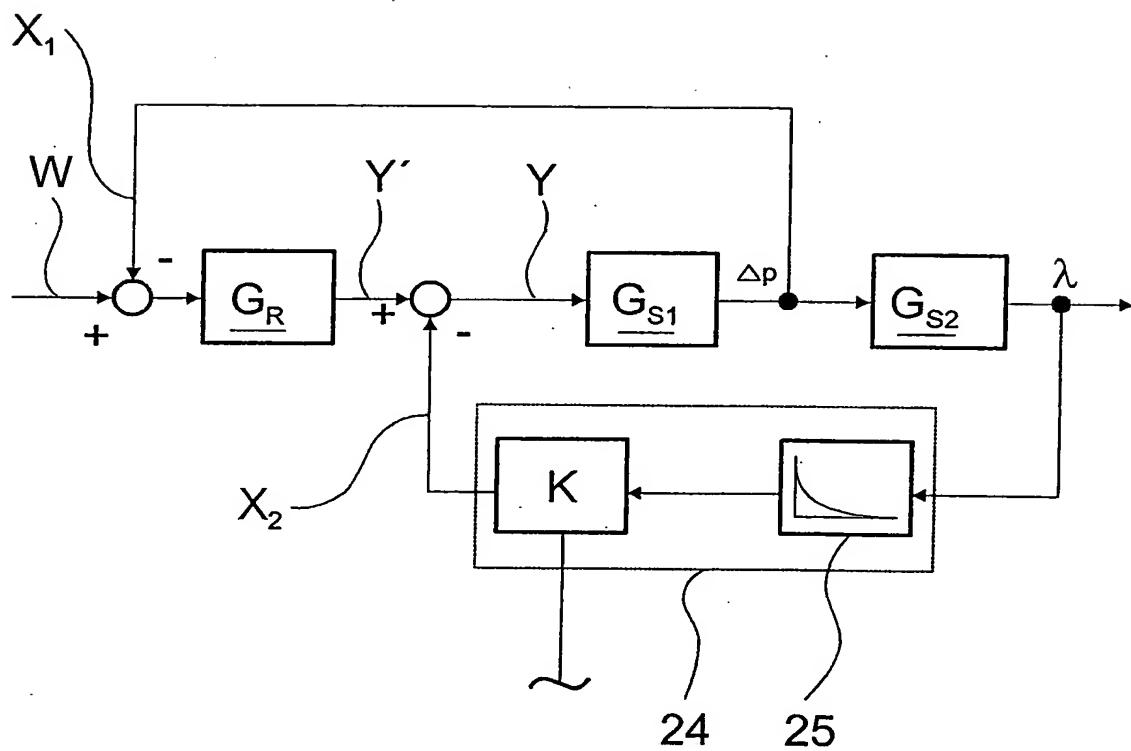


Fig. 2